IAOM SOUTH EAST ASIA DISTRICT CONFERENCE & EXPO
HO CHI MINH CITY, VIETNAM
« SECURE CLOSURES FOR OPEN MOUTH BAGS »

1 – 3 OCTOBER 2017
Bagging line

Bag closing section
Open mouth bags

Valve bag
General requirements for the bag closing section

- Reliability for a continuous production 24 hours a day
- Very light daily maintenance for the operators
- Cost reduction with an automatic process
- Flexibility to different bag sizes, bag qualities or bag materials
- Easy integration into existing lines
Key factors for bags and closures

• A mechanical performance
• An aesthetical closure
• The advancements in bags technology
Sewing: popular technique

- Plain Sewn Top
- Fold Over Sewn Top
- Adhesive Backed Tape
- Tape Over Sew
- Tape and Sewn
- Easy Open Tape, Crepe Tape and then Sewn

**Stitch and sewn line dimensions:**

- Stitch length for instance 11 mm (adjustable)
- Distance between the 2 sewn lines (fixed)
- Stitch offset between the 2 sewn lines (fixed)
Sewing technique: plain sewn top
Sewing technique: fold over sewn top
Sewing technique: tape and sew
Sewing technique: easy open tape
Sewing technique: tape over sew
Sewing: tape over sew
Combination of closures – TOS3000-SW

NEW!
Sewing technique: twin closure NEW!!
Twin closure: double stitch and sewn line

Stitch and sewn line dimensions:

Stitch length for instance 11 mm (adjustable)

Distance between the 2 sewn lines (fixed)

6.1 mm

6.8 mm

Stitch offset between the 2 sewn lines (fixed)
Flap Folding Sewing System NEW!!
Flap Folding Sewing System NEW!!

3 flaps
Flap Folding Sewing System NEW!!
Sewing: manual operation: Portable Sewing machine
AUTOMATIC SEWING OPERATION: SEWING HEAD
AUTOMATIC SEWING OPERATION:
SEWING HEAD

• Completely sealed in oil
• Compact design, light weight
• Low noise
• Variable speed
• Easy adjustments of thread tension
• High performance rotary knife
Sewing Head 200/201
Depending on:

- Number of bags to be closed
- Number of operators
- Skills of operators
- Degree of automation
- Type of closure
Sewing System: Manual operation
Sewing System: Semi-automatic operation
Sewing System with infeed: automatic operation
Fischbein infeeds
High speed Sewing Systems
Dual Head Sewing System
Twin Needle Sewing System
Fischbein: bag closing machines

- **SOLUTIONS**: to your specific bag closing requirements from an extensive range of quality equipment.
- **DEVELOPMENT**: using the latest proven technology.
- **WORLDWIDE SERVICE**: through a large distributors network.
- «JUST IN TIME» DELIVERIES: of spare parts and new machines.
- **QUALITY PRODUCTS**