

Building a Safety Climate Dashboard

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WHY should you not sleep or play on your phone

- Jeff Hole- "challenge is to find skilled millers"
- Your #1 asset... your employees.... What are you doing to ensure consistent and safe operations?
 - Do your operations reflect your safety standard?
- Milling industry
 - TIR-4.3
 - Private industry- 3.2
 - LTIR/DART 2.7
 - Private industry 2.1
- When an employee is away from work or transferred is your operation as production and efficient without them?



Terms to be used

- Dashboard- climate metric
- Leading indicator
- Lagging indicator
- KPI- Key Performance Indicators
- TIR- Total Incident Rate
- LTIR- Lost Time Incident Rate
- DART- Days Away Restricted Duty
- SMP- Safety Management Process- Bevington
- SIF- Severe Incidents Fatality



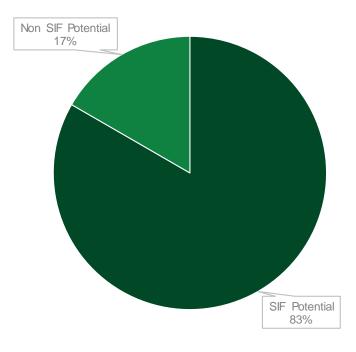
Benefits of a safety climate dashboard

- In time metric of safety
- Provides quantifiable score
- Measuring tool for safety
- Benchmarking
- Strong tool to pinpoint severity risk exposure
- Proactive tool for continuous improvement
- WHY?????
 - Eliminate SIF's......



Incidents with SIF Potential

Incidents with SIF Potential



■ SIF Potential ■ Non SIF Potential



Foundational strengths of a dashboard

- Measures what is important
- Key performance indicators
- Ultimately measures effectiveness

So before we build a dash board lets talk about what

quality building blocks to use.



Lagging Indicator

- Examples:
 - Injury frequency and severity
 - OSHA recordable injuries
 - Lost workdays
 - Worker's compensation costs





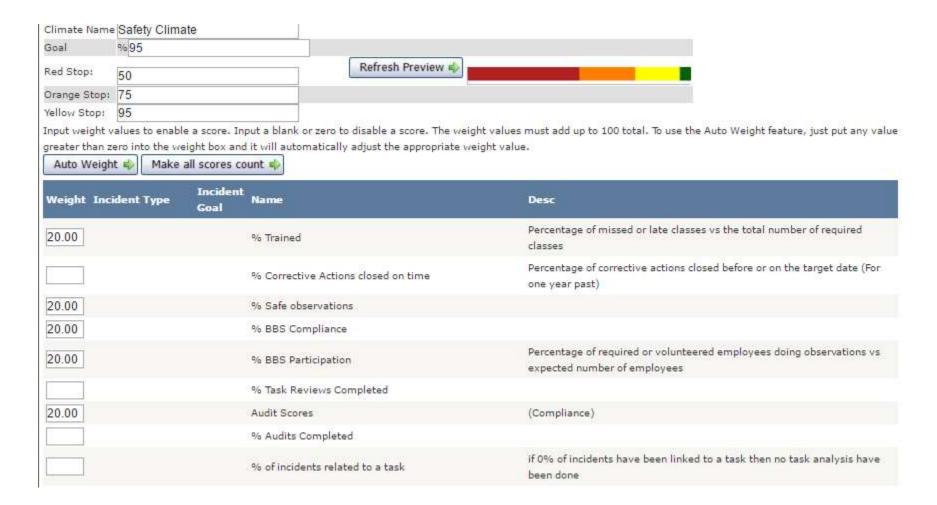
Leading indicators

- Examples
 - Safety training
 - Corrective actions
 - Maintenance performed
 - Policy reviews
 - Employee perception surveys
 - Safety audits





Building the Safety Climate Score Weighted and multiple climates





Indicator list options

% Trained	Percentage of missed or late classes vs the total number of required classes
% Corrective Actions closed on time	Percentage of corrective actions closed before or on the target date (For one year past)
% Safe observations	
% BBS Compliance	
% BBS Participation	Percentage of required or volunteered employees doing observations vs expected number of employees
% Task Reviews Completed	
Audit Scores	(Compliance)
% Audits Completed	
% of incidents related to a task	if 0% of incidents have been linked to a task then no task analysis have been done
TIR %	= 100 - (TIR *10) i.e. 1.6 TIR = 84%
% Alerts Read	
% Task Training	
% Investigations closed on time	Percentage of investigations closed before the company determined deadline (For all time)



Cont.

Barrier

Environmental Audit Finding

Environmental Incident

First Aid

Food Safety Incident

Inspection Finding

MOC

Near Miss

PHA Finding

PMA Incident

Proactive Incident

PSM Audit Finding

PSM Incident

Investigation

PSR

Recordable

SPCC Incident

Unassociated Corrective Action

DART %	Same as TIR except Lost Time injuries
% Closed On Time All Incident Investigations	
% Finished All Types Incident Investigations	
PMA Scheduled Compliance	From PMA Scheduled Compliance Report
% Location Policy Reviews Completed	Location Policy Review Compliance

% Corrective Actions closed on time Within the month

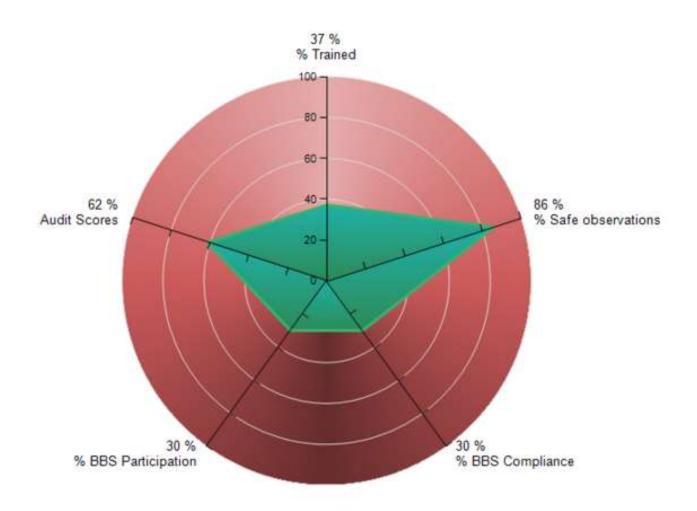
Percentage of investigations completed and closed before the company determined deadline (For one month past)

% CAP Yes

Percentage of CAP Question answered as Yes Vs Total Count (Excluding NA)



Safety Climate





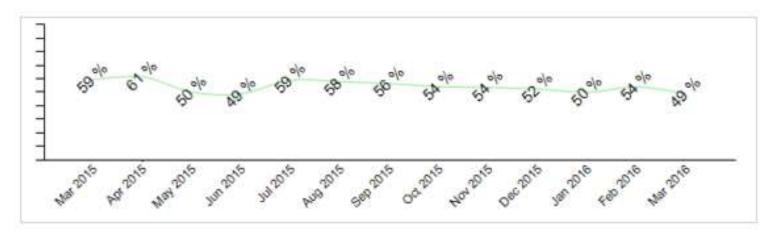
Safety Dashboard

Monthly on 6th Weighted

Score: 49 %

Goal: 95 %







Share Information Sustainability

- Communication
 - Positive results
 - Accomplishments
 - How do you communicate
- Strength in knowledge
 - Head in sand otherwise
- Keeps safety efforts in the fore front
- Safety does not need to be a dirty word
 - Make it what you want
 - If you only communicate the failures than that's what the perception will be.
- JHA/JSA/SOP reviewed
- Evaluation process



Building the dashboard review

- Review where you are currently?
 - Risk assessment
 - Safety
 - Assessment survey
 - Culture
 - Evaluate
- Where do you want to be?
 - Specific goals
- How are you going to get there?
 - Actions
- Who is going to be involved?
 - Action items





Remember

- Be specific with your goals
 - Specific goals get specific outcomes
- Involve employees
 - More receptive when safety is done with us rather than at us
- Don't hide, creates wedge in communication
 - Facilitates dis-trust





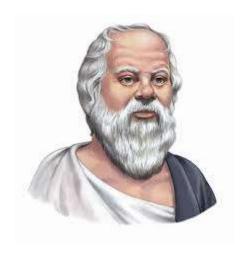
What gets measured gets done





Concluding thoughts

- Information is as good as the one utilizing it
- Continuous improvement
 - Audit indicators
- Ron Galle- "Standard is zero"





Questions?





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