



Protecting Your Milling Operations





Hazard Monitoring System - Typical Installations

- Bearing temperature
- Belt misalignment
- Shaft speed
- Vibration
- Equipment:
 - Bucket elevators
 - Conveyors
 - Drag conveyors
 - Fans dust collection





Belt Misalignment



Bearing Temperature





Shaft Speed



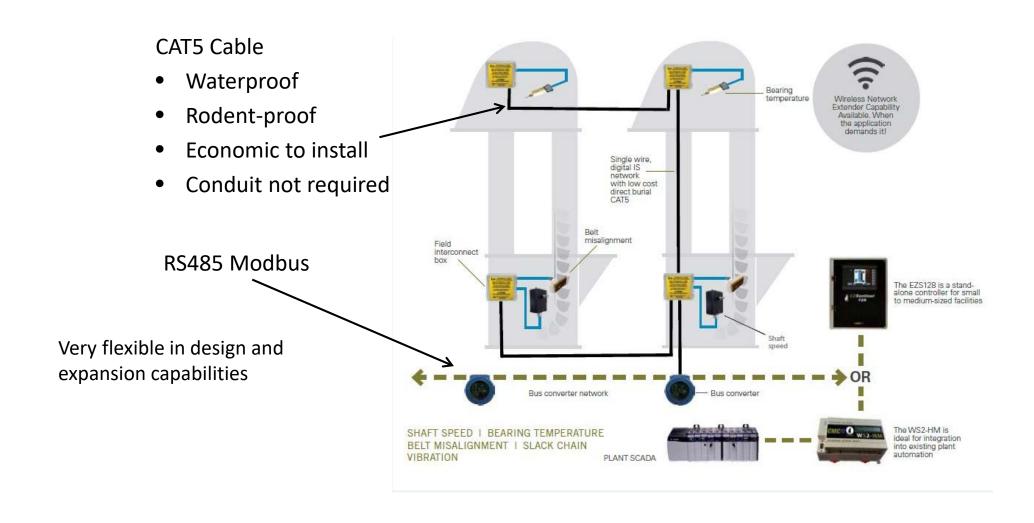
Vibration Monitoring





CMC Intrinsically Safe Network

Branch and tee system layout









The Need For Roll Stand Monitoring

- Roll damage due to roll on roll contact
- Roll brush fires due to wear
- Machine damage due to bearings overheating
- Lost productivity due to downtime
- Inefficient milling operations
- Reactive maintenance

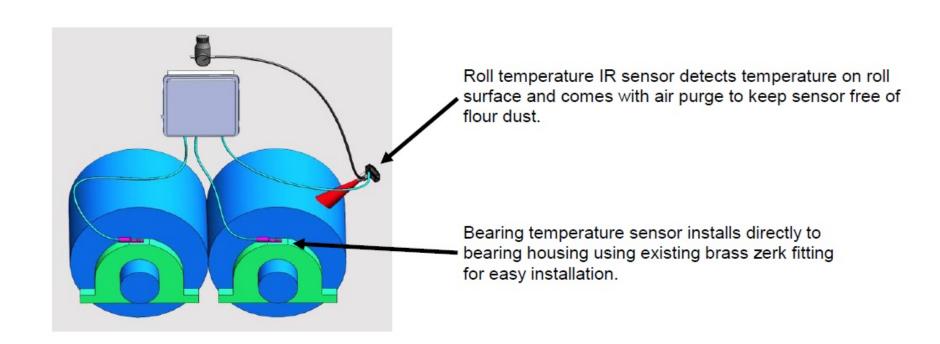


System Design Challenges

- Harsh, dusty Class 2, Div. 1 environment
- IR Sensor technology traditionally expensive
- System failures due to dust build-up
- Systems expensive to install & maintain
- Frequent disassembly for maintenance



Roll Face & Bearing Temperature Monitoring provide real time feedback for informed decision making and system fine-tuning







Stand alone controller & PLC integrated options

- Intuitive touchscreen with alarm and machine shutdown capabilities
- PLC interface option seamlessly talks to any plant controls system



Integrated system designed for Class 2, Div. 1 locations





IR Roll Surface Temperature Sensor



- Early indication of misaligned rolls
- Innovative air purge keeps sensor surface clear of dust



Bearing Temperature Sensor



- Early indication of unsafe & inefficient milling conditions
- Mounts using existing brass zerk fitting



Design Elements – Millguard Pro™

- System designed for Class 2, Div. 1 flour mill environment
- System tried and tested in harsh, dusty flour mill environment
- Can be installed and maintained by mill operators
- Accommodates frequent machine maintenance
- Controller provides alarm and machine shutdown functionality
- Operators can log trending data for proactive maintenance



Benefits – Millguard Pro™

- Economic system protects mill operations
- Monitors roll stand to prevent catastrophic machine damage
- Enables scheduling of proactive maintenance
- Reduced downtime and product waste
- Improved long term mill efficiency and safety
- Contact CMC for more information & case study



Also Making Milling Facilities Safer With Industry-Leading HazMon Technology

- Bearing Temperature
- Belt Misalignment
- Shaft Speed
- Vibration

- Bucket Elevators
- Belt Conveyors
- Drag Conveyors
- Fans Dust Collection



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