Heat Treatment for Mills & Storage Structures

Food/Feed Processing Plants, Warehouses & Bins/Silos

IAOM South East Asia Conference & Expo

October 6-8, 2019

Intercontinental Jakarta Pondok Indah Hotel

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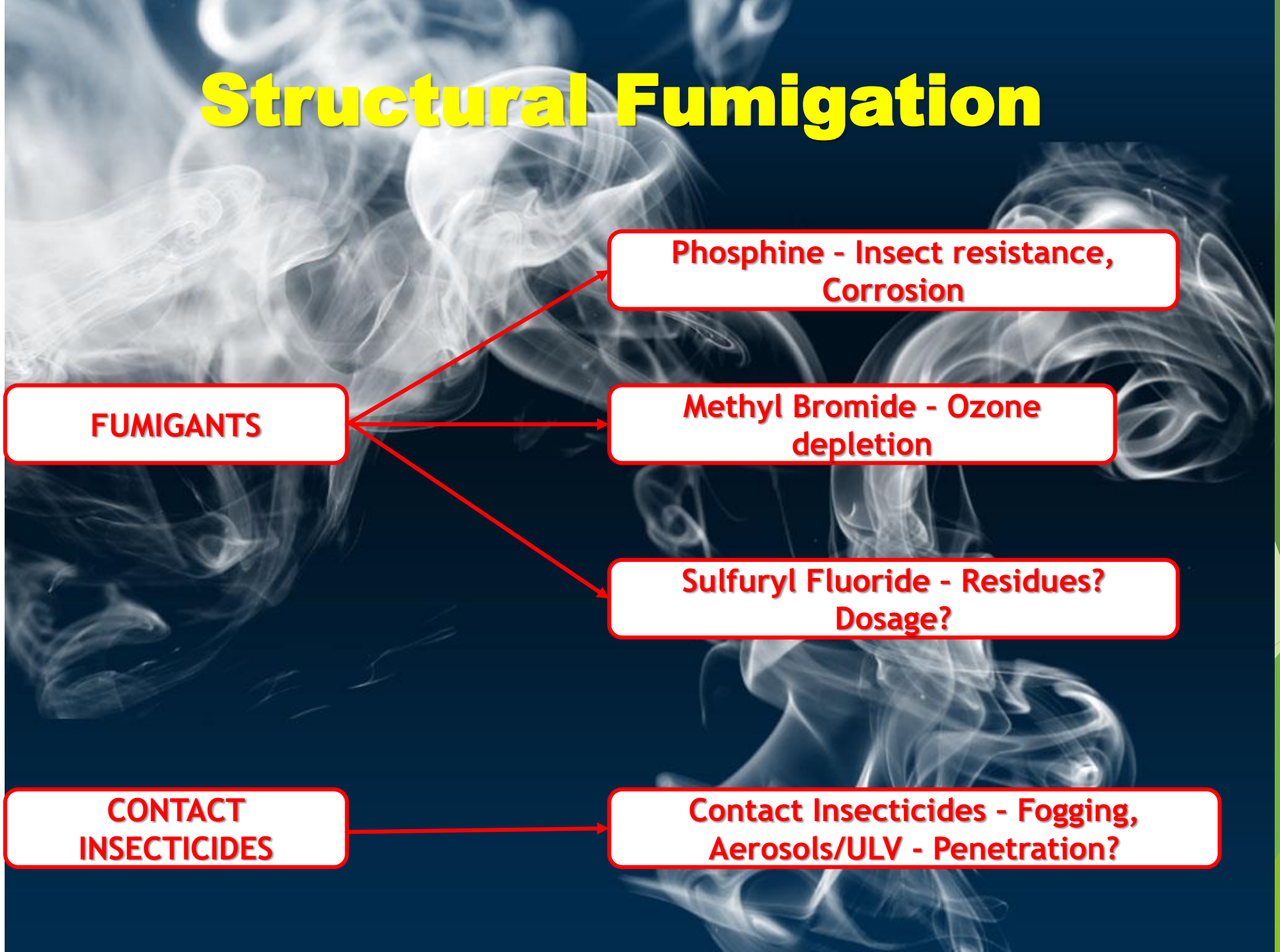
A SUNBELT RENTALS COMPANY

Structural Fumigation

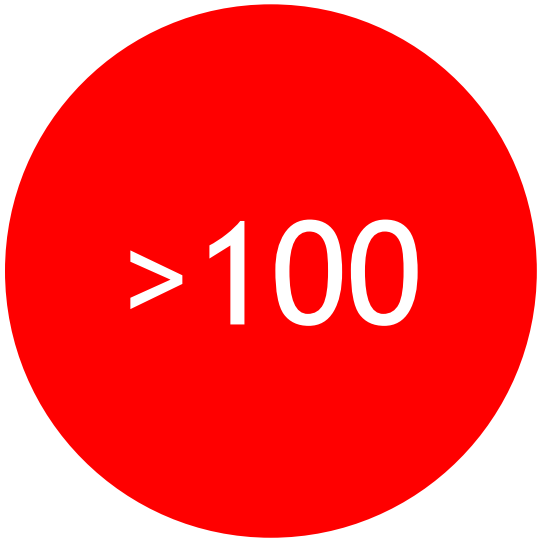


First Use of Heat

Years Ago . . .

In 1762 – France: 69°C/ 156°F for 3 d, moth

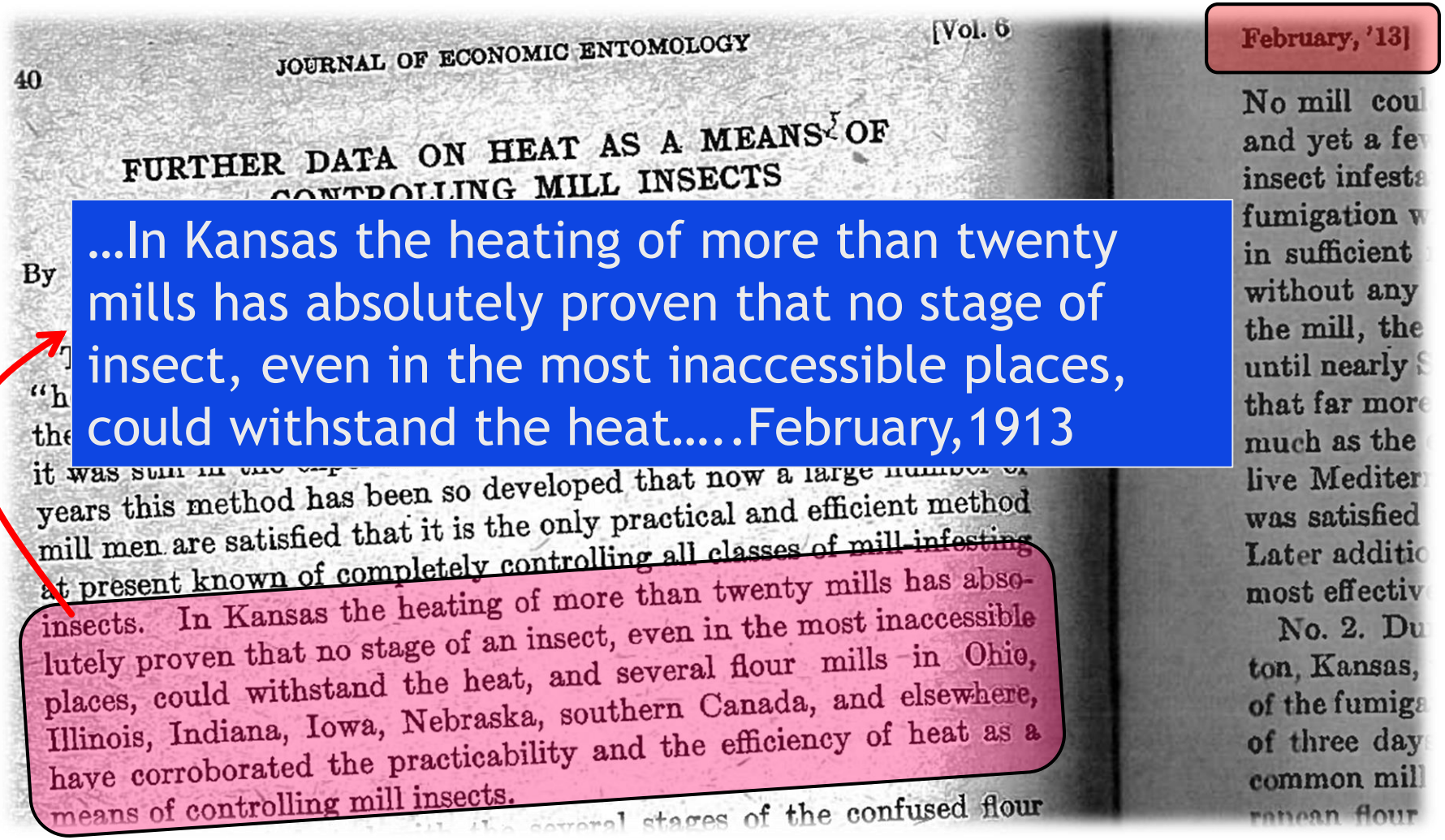
Heat treatment of Mills



Years Ago . . .

1913 - Kansas, Mid-West USA, Southern Canada

Heat in mills to control insects
100 Years ago…..Manhattan, Kansas



40 JOURNAL OF ECONOMIC ENTOMOLOGY [Vol. 6

FURTHER DATA ON HEAT AS A MEANS OF CONTROLLING MILL INSECTS

By

…In Kansas the heating of more than twenty mills has absolutely proven that no stage of insect, even in the most inaccessible places, could withstand the heat…..February,1913

years this method has been so developed that now a large
mill men are satisfied that it is the only practical and efficient method
at present known of completely controlling all classes of mill-infesting
insects. In Kansas the heating of more than twenty mills has abso-
lutely proven that no stage of an insect, even in the most inaccessible
places, could withstand the heat, and several flour mills in Ohio,
Illinois, Indiana, Iowa, Nebraska, southern Canada, and elsewhere,
have corroborated the practicability and the efficiency of heat as a
means of controlling mill insects.

stages of the confused flour

February, '13]

No mill coul
and yet a fe
insect infest
fumigation w
in sufficient
without any
the mill, the
until nearly
that far more
much as the
live Mediter
was satisfied
Later additio
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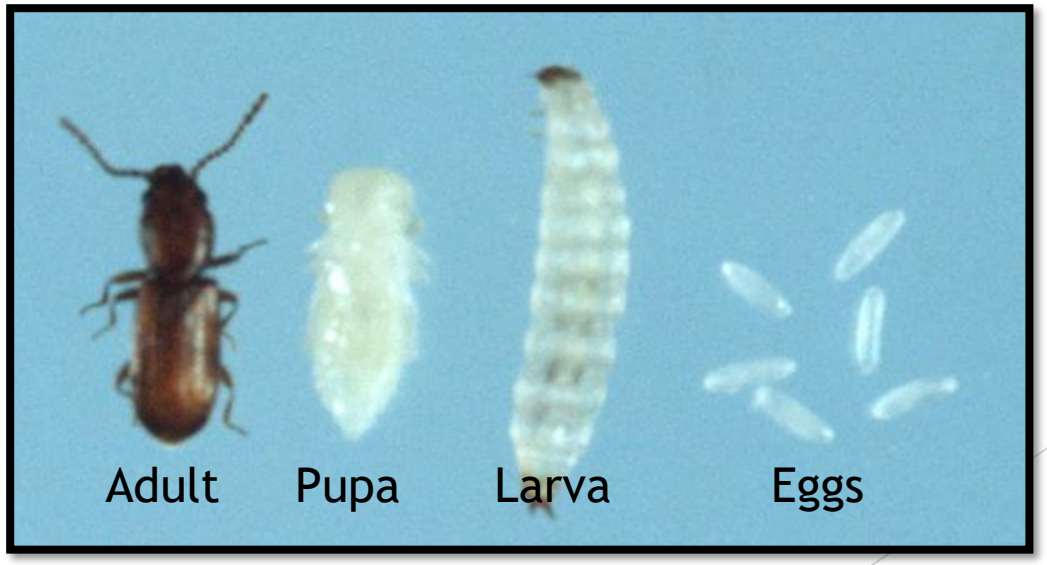
No. 2. Du
ton, Kansas,
of the fumig
of three day
common mill
Mexican flour

Heat treatment Concept

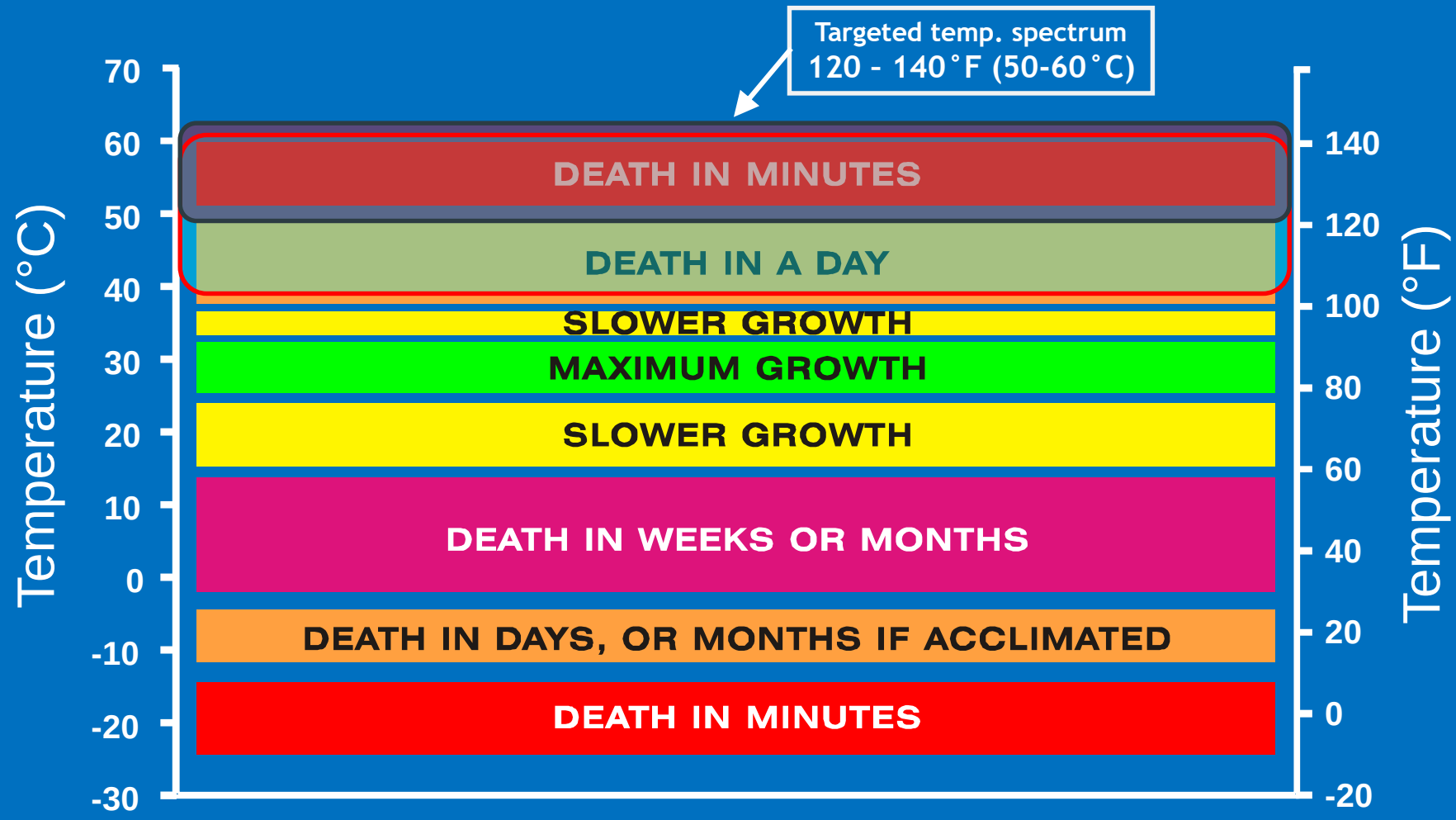
Kills ALL Stages of Insect Life Cycle



Heat & Insect Death

- High temperature –
  - Death by Dehydration (low RH)/desiccation
- Above 50 °C / 120 °F
  - Cell membranes “melt”
  - Enzyme destruction
  - Change in salt balance
  - Protein coagulation

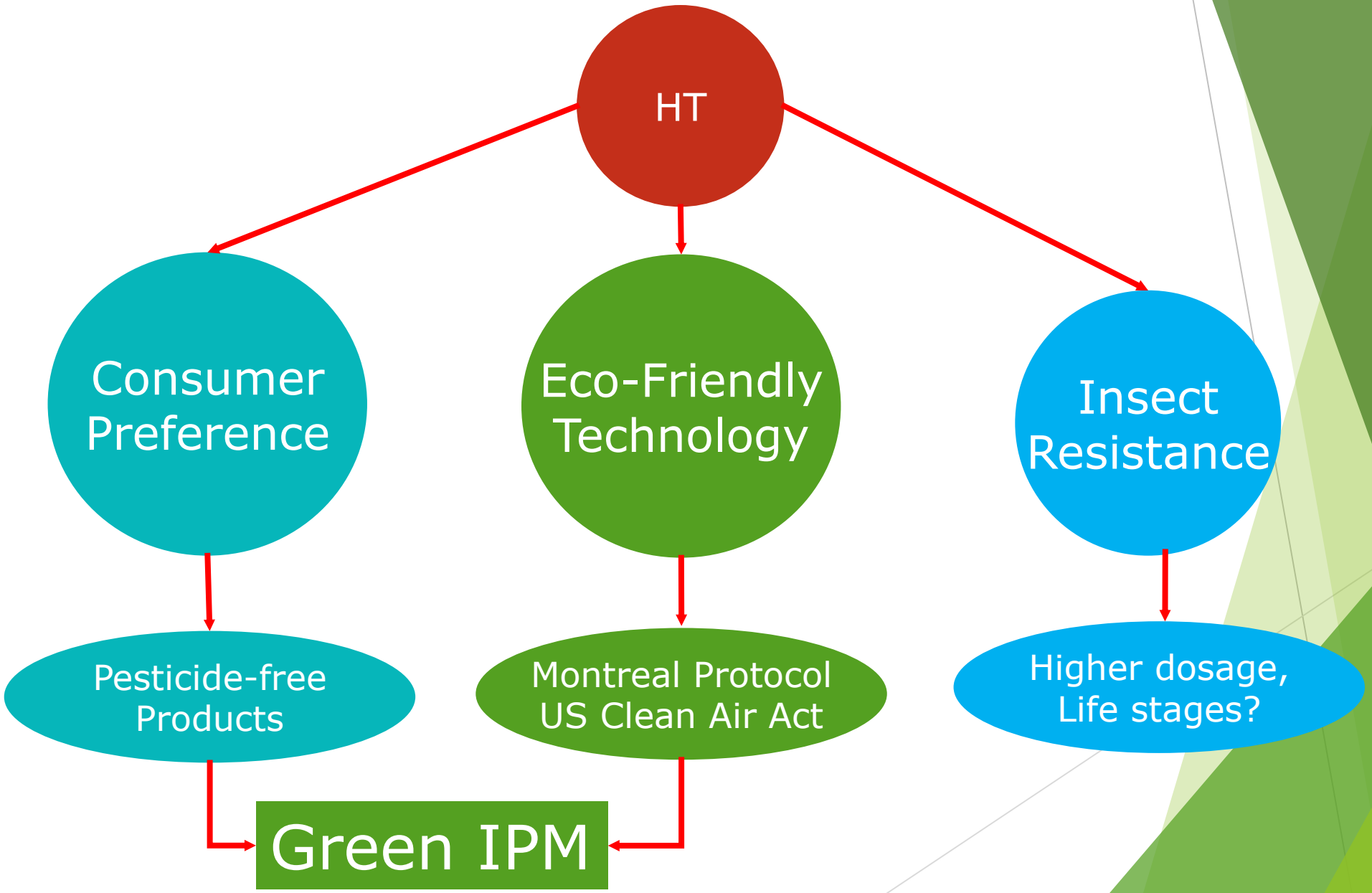
Temperature Effects on Insects



WINTERPEG!!

Source: P. Fields, AAFC, Canada

Drivers - Heat Treatment (HT)?



Heat - Advantages

afe • ffective • co-friendly

- Non Chemical
- People-Safe

- Kills all life stages

- No ozone depletion
- No Toxicity or
- Corrosion issues

• No evacuation of People • No Sealing • Spot Treatments

Efficacy to Control Pests

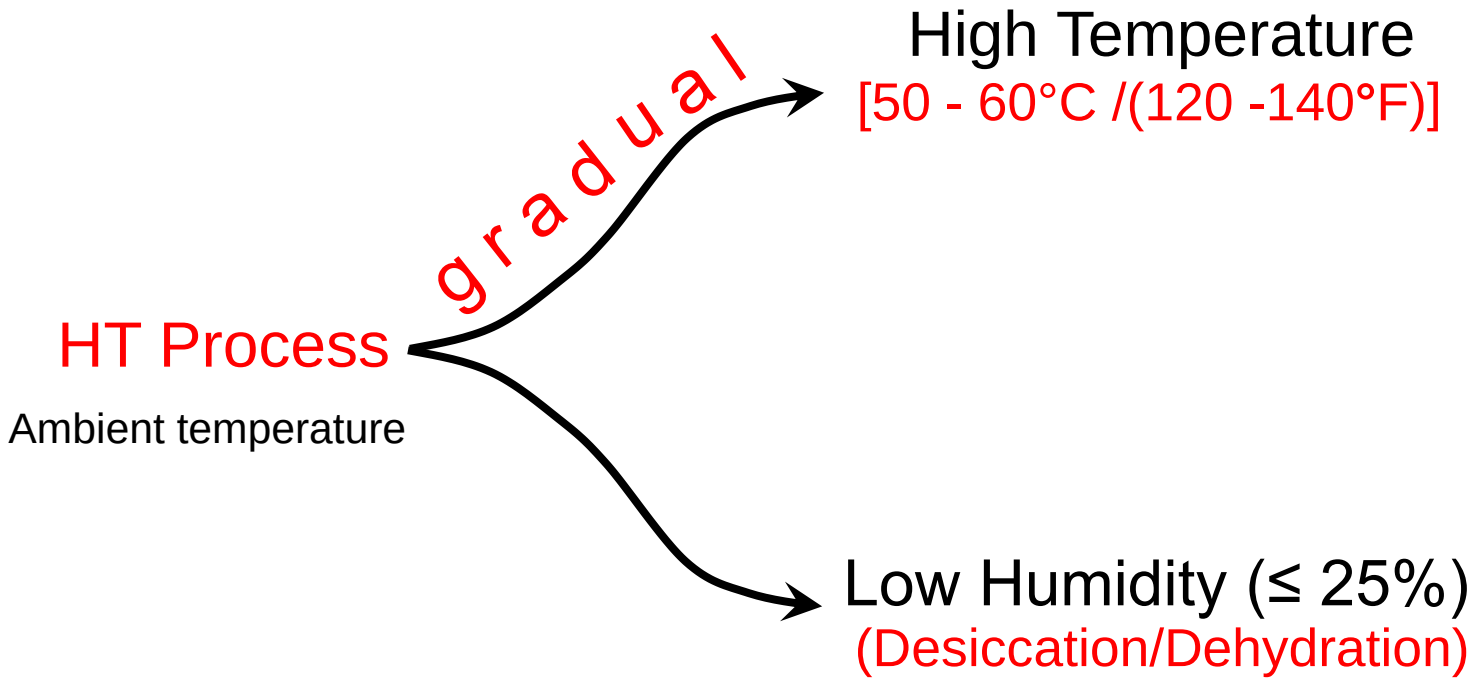
- MBr – Methyl bromide
- PH_3 - Phosphine
- SF (Profume)
- CO_2 – Carbon dioxide
- O_3 - Ozone

. . . . .

Efficacy – function of temperature

Heat Treatment

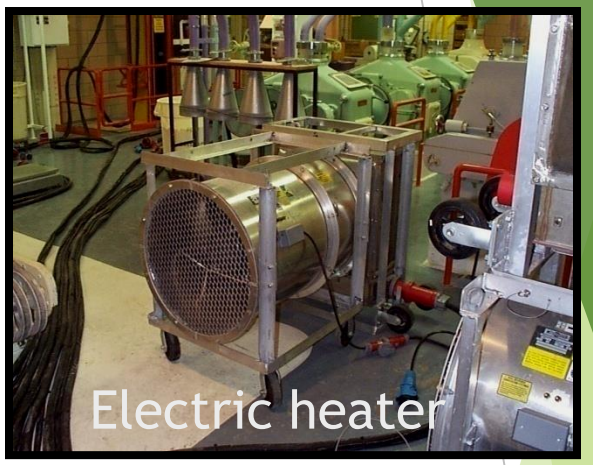
Insects – lethal threshold temperatures

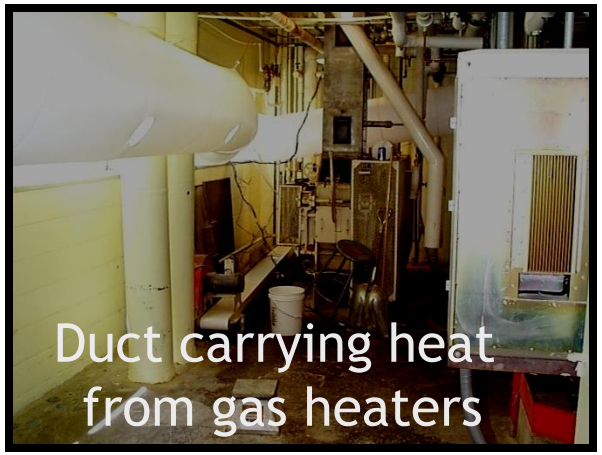


Heat treatment concept: Raising the ambient air temperature of the complete facility, or a part of it, to 122-140°F (50-60°C), and maintaining these temperatures for at least 24 hours or less depending on application


Gas heaters

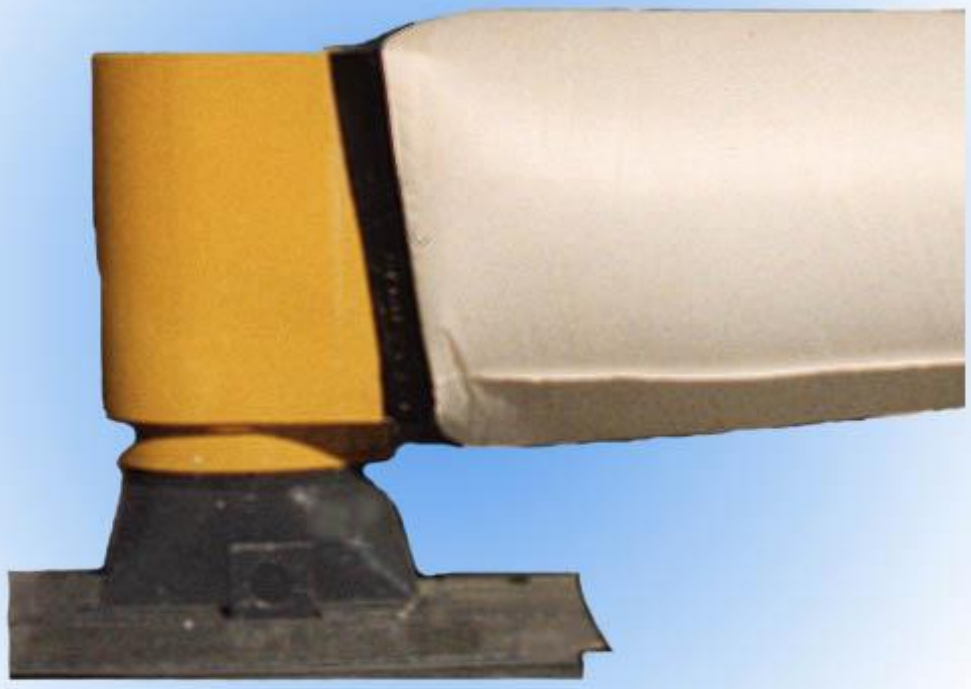

Steam heater


Electric heater

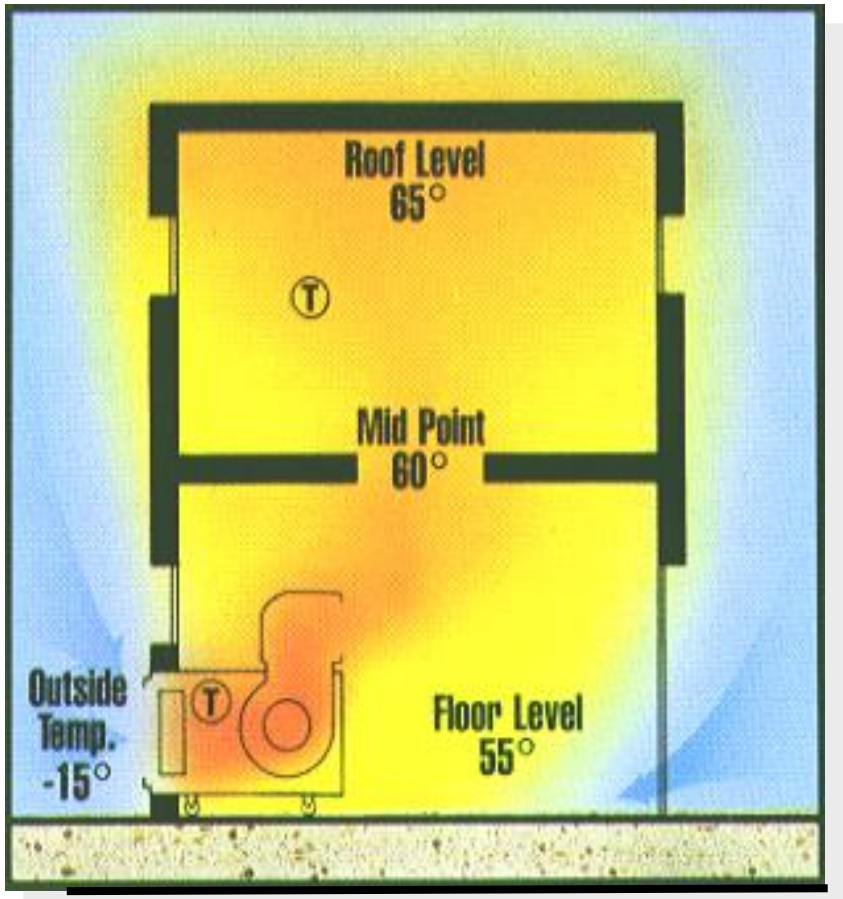

Duct carrying heat from gas heaters


Fan

Process



Positive Pressurization – Forced ambient air (Patented Process)

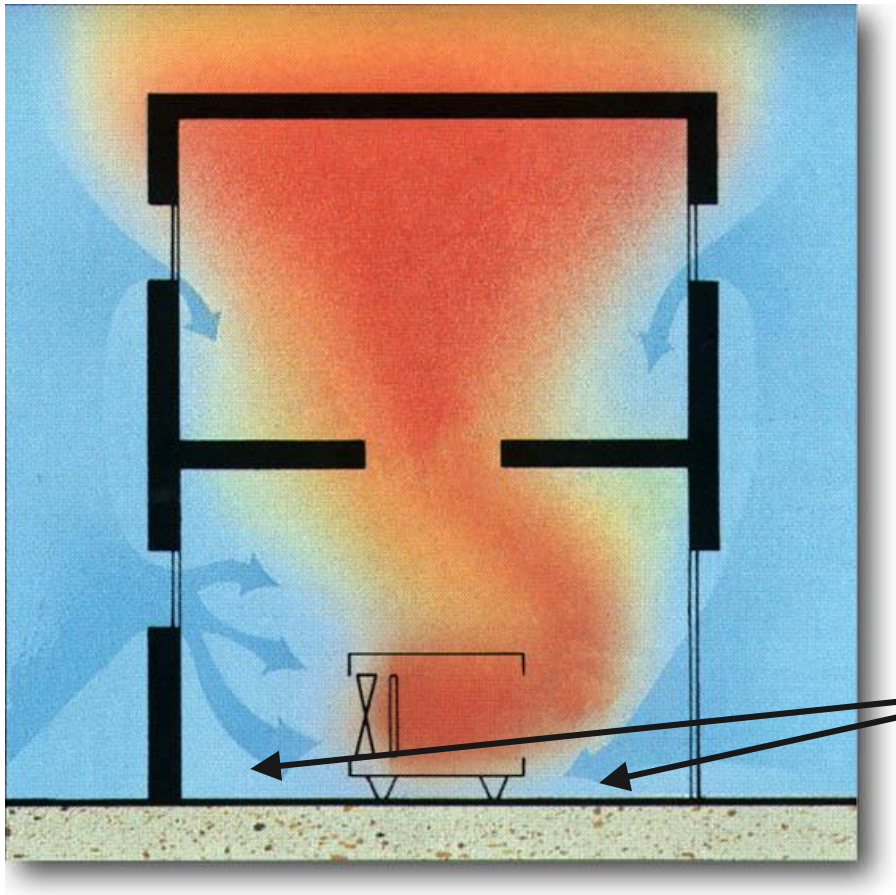


US & Canadian Patents

- Positive pressure
  - Good air distribution
  - Hot air is pushed into corners, cracks and crevices
- Calculated and controlled infiltration – air changes
- Lower relative humidity

Flour Mill in Canada

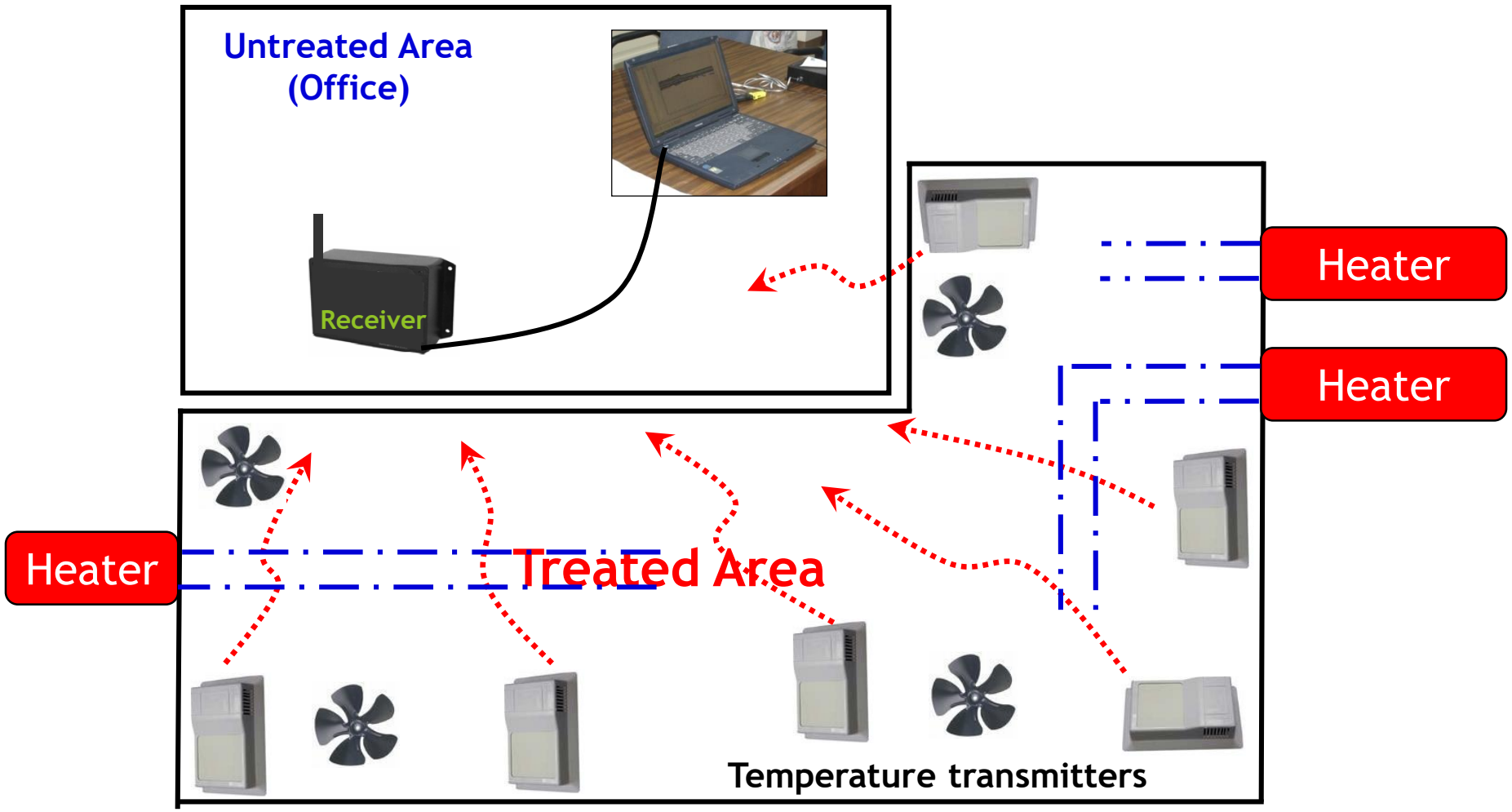
Re-circulating Inside Air



- Negative pressure
- Poor air circulation
- Uncontrolled infiltration
  - No air changes

Low temperature zones (cold spots)

Real-time Wireless Temperature Monitoring



Start of the Heat Treatment

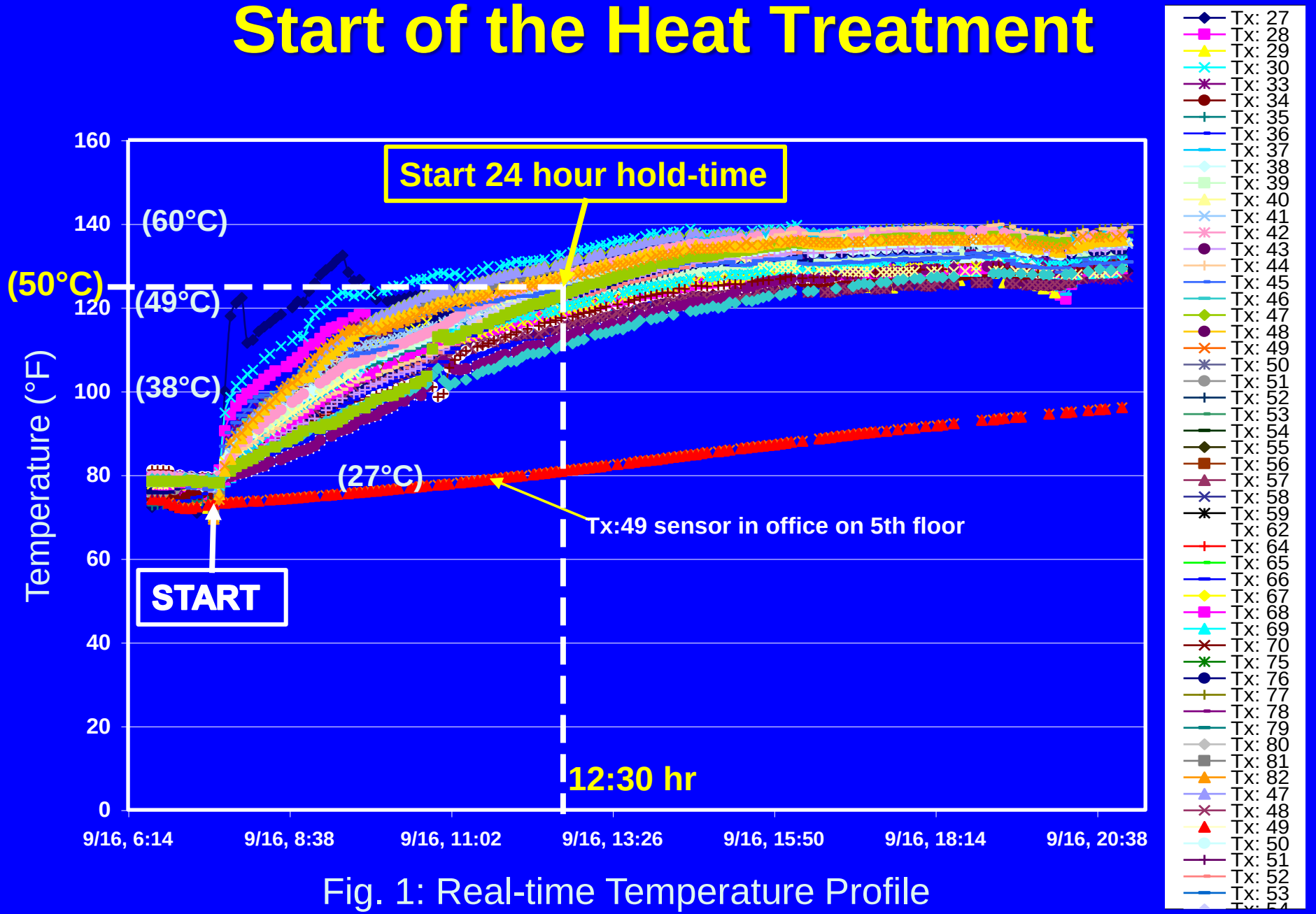


Fig. 1: Real-time Temperature Profile

End of the Heat Treatment

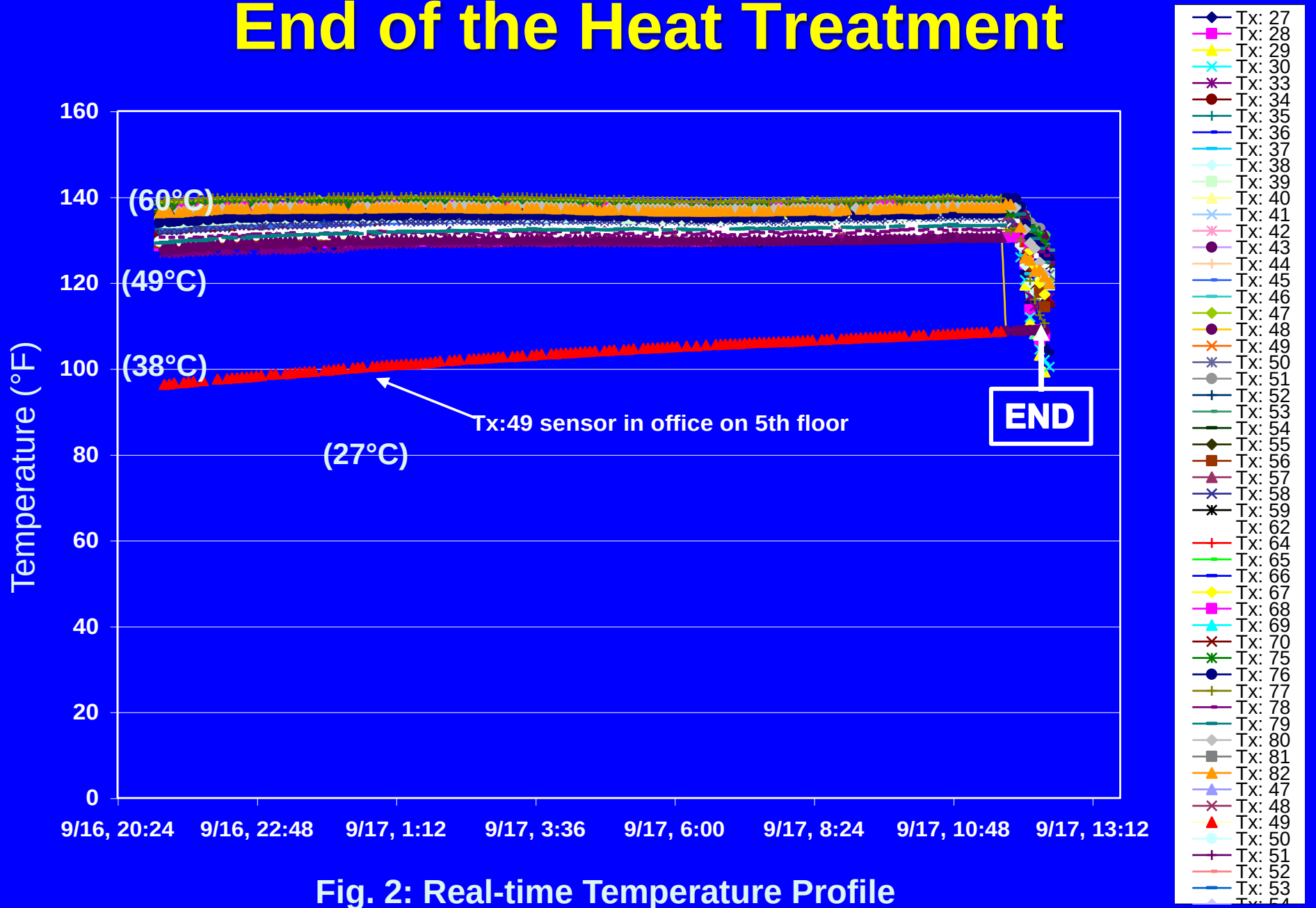
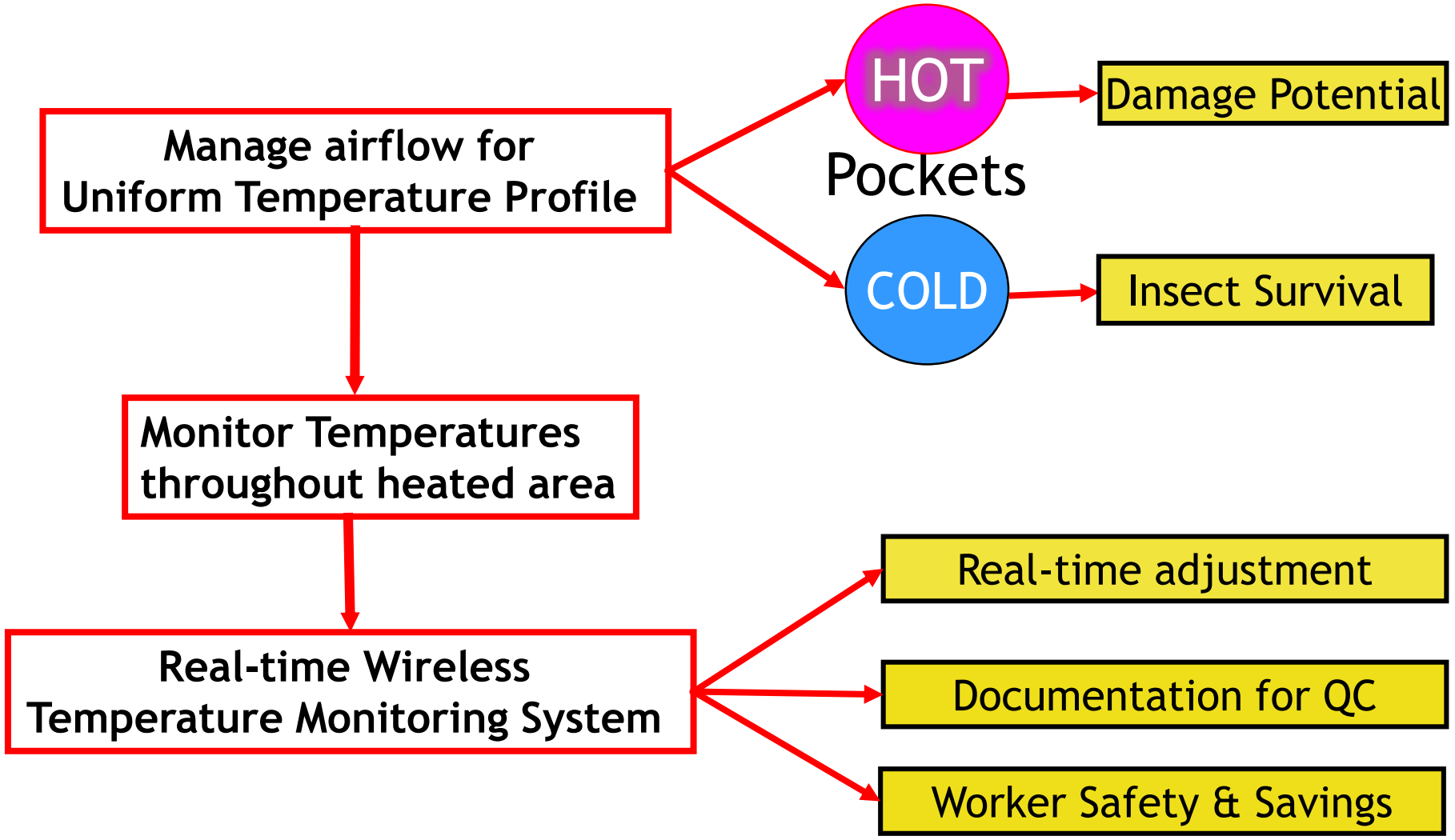


Fig. 2: Real-time Temperature Profile

Effective Heat Treatment



Steps in Heat Treatment

Visit & Feasibility

Engineering, Equipment & Estimate

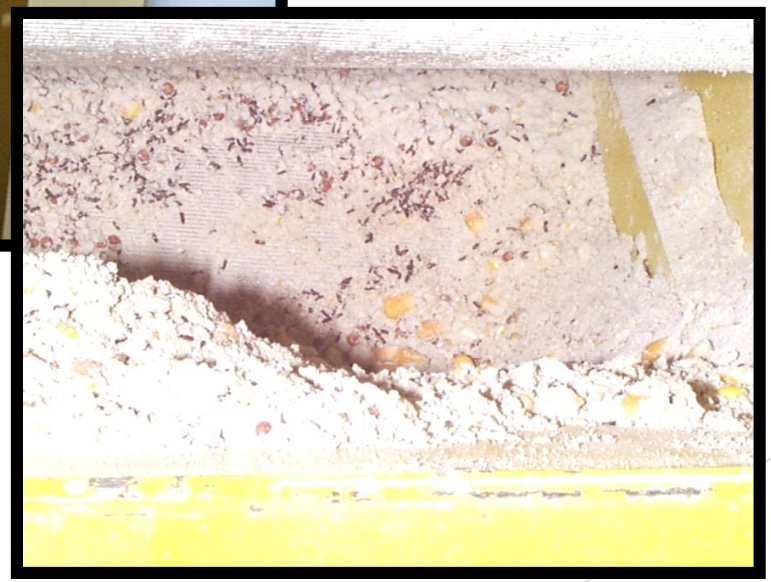
Equipment mobilization

Setup, HT, Document & Review

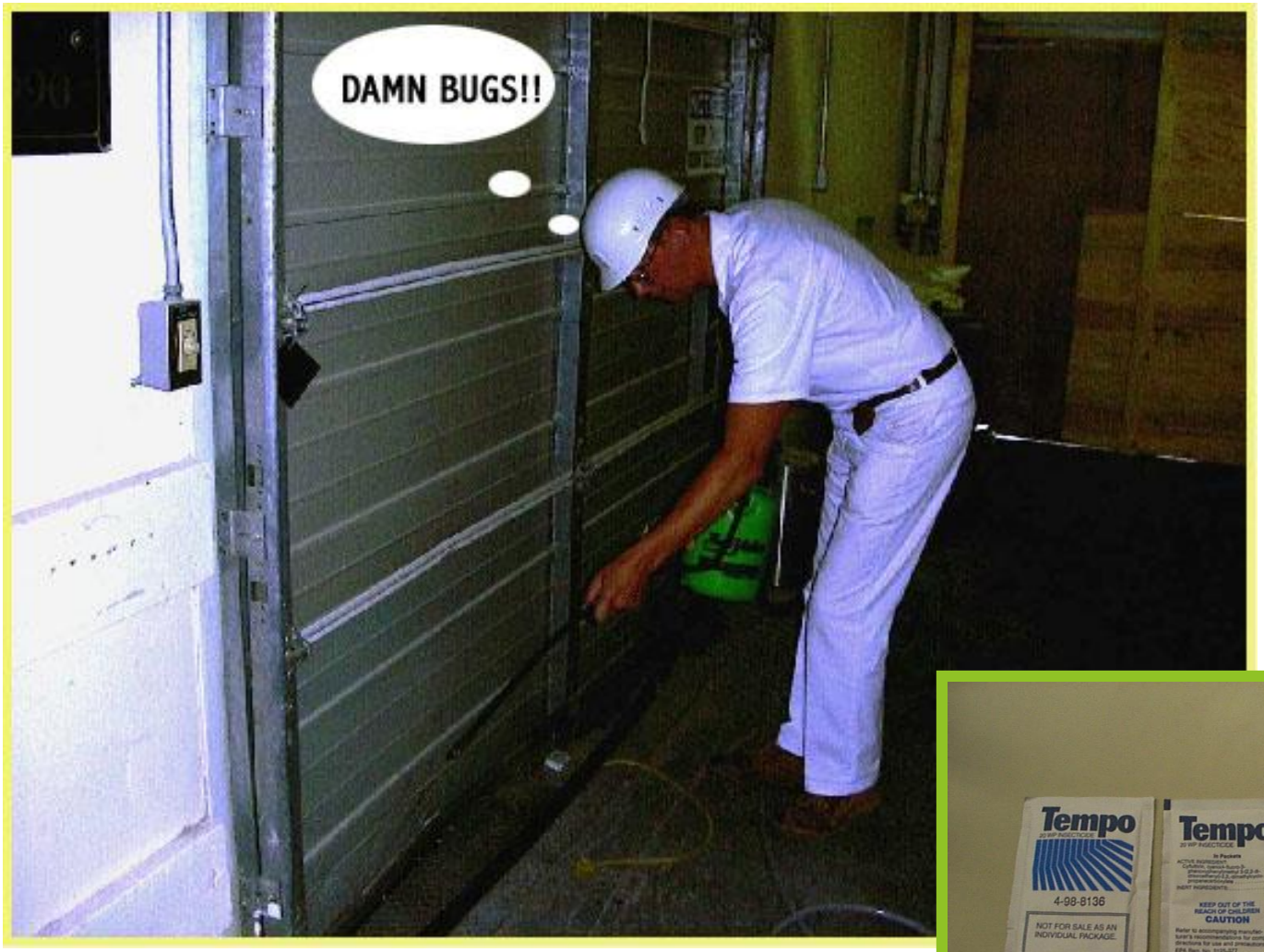
Heat Treatment Checklist

- **Before** : cleaning, drive belts, product removal, sprinkler heads, sensitive eqpmt etc.
- **During**: Intrusive, temperature points/frequency, fans and/or duct movement for airflow and heat distribution
- **After**: cool down, insect bioassays, inspection etc.

Sanitation is the key

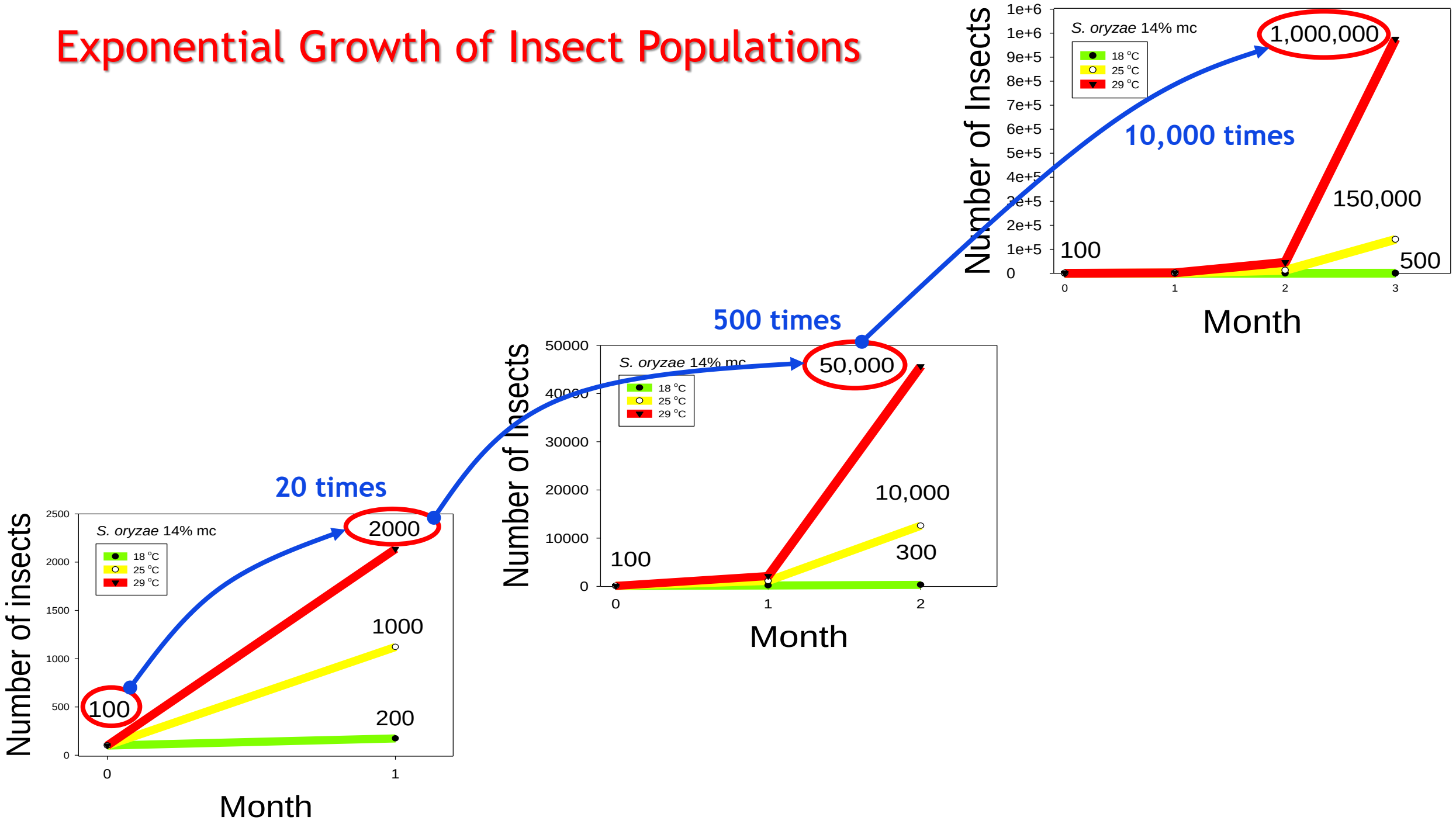


Important as heat does not penetrate products well.



Apply a residual pesticide such as cyfluthrin (Tempo) or diatomaceous earth

Exponential Growth of Insect Populations



Heat versus Fumigants

Insect stage	Sanitation level	Treatment	% Mean (SE) mortality[a]	*F*	*P*
Adults	2 cm	MB	100a	69.90	<0.0001
		SF	100a		
		Heat	90.1 (1.2)b		
	dusting	SF	100	1.00	0.4219
		MB	100		
		Heat	98.7 (1.3)		
Pupae	2 cm	MB	100	2.56	0.1568
		SF	100		
		Heat	95.4 (2.9)		
	dusting	MB	100	0.60	0.5787
		SF	98.7 (1.3)		
		Heat	97.3 (2.7)		
Large larvae	2 cm	MB	99.8 (0.1)a	8.62	0.0172
		SF	100 (0.0)a		
		Heat	96.1 (1.3)b		
	dusting	MB	99.9 (0.1)	1.73	0.2552
		SF	100		
		Heat	98.2 (1.3)		
Small larvae	2 cm	MB	100a	5.39	0.0457
		SF	100a		
		Heat	93.5 (2.8)b		
	dusting	MB	100	3.69	0.0901
		SF	100		
		Heat	99.4 (0.3)		
Eggs	2 cm	MB	99.9 (0.1)	1.02	0.4145
		SF	92.3 (7.3)		
		Heat	99.3 (0.3)		
	dusting	MB	99.9 (0.1)	1.25	0.3523
		SF	88.7 (10.0)		
		Heat	99.8 (0.1)		

K-State Study (2009-2010)

n = 3/trt

Trt time=24 h for all

Heat Treatment of Bins & Silos

Proactive - Preventative

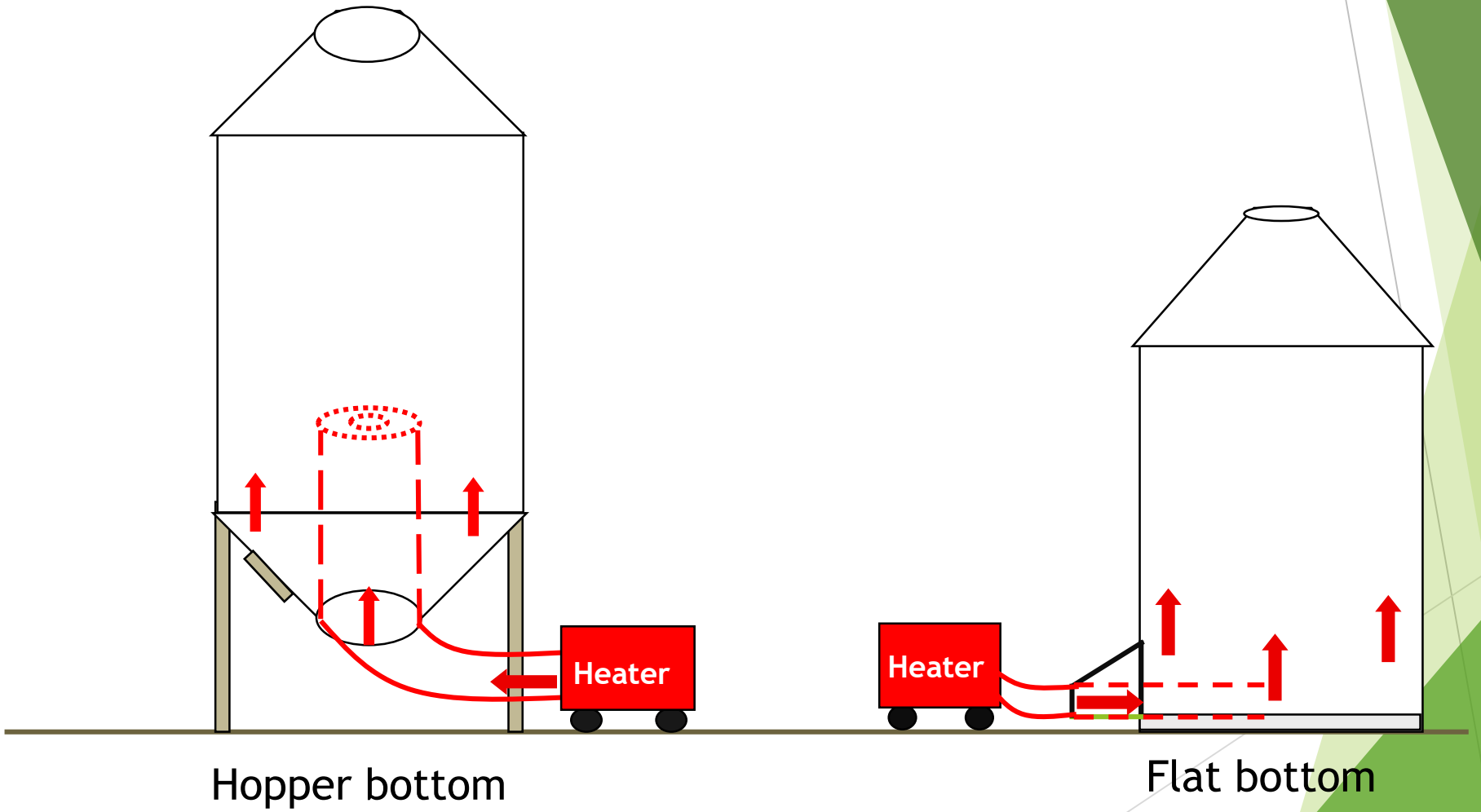
&

Reactive - Response

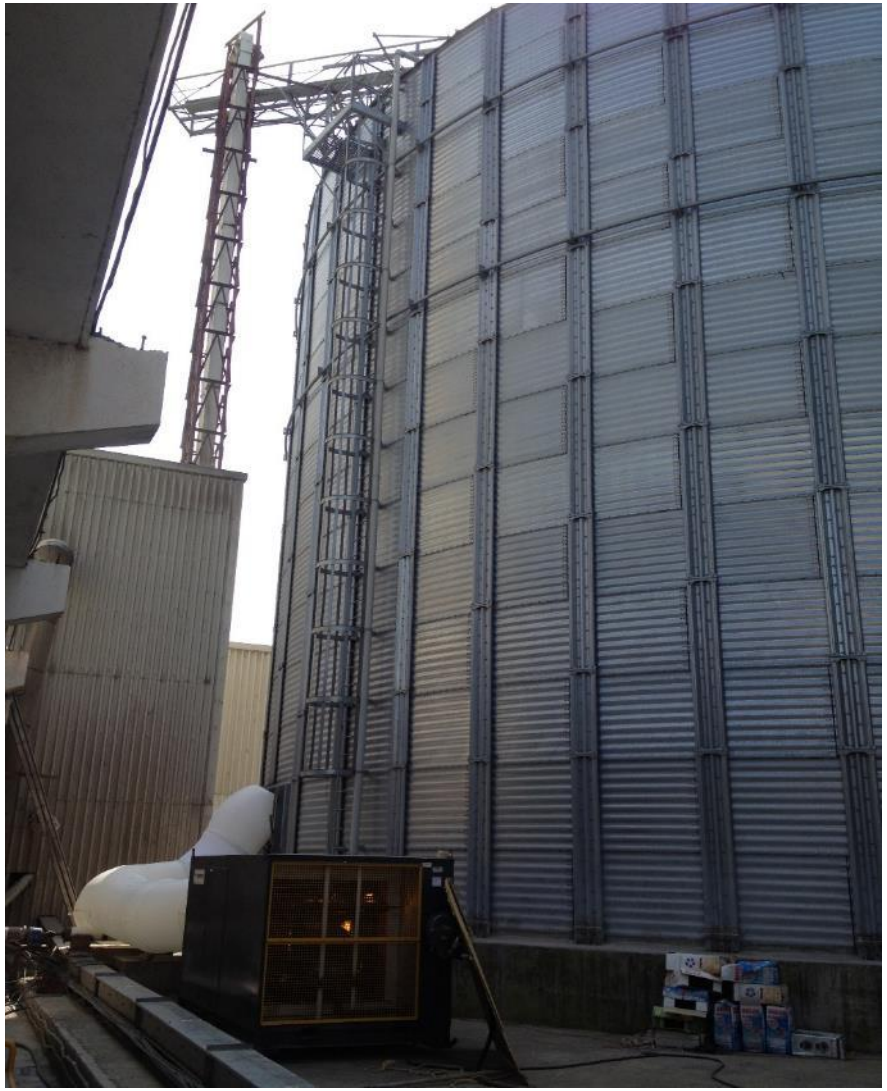
Bins & Silos

- Pre-loading or Pre-harvest HT
  - On-farm bins
  - Elevators storages
  - Processing facilities
  - Organic processing plants
- Bin/Silo types
  - Concrete
  - Metal
    - GI bins
    - Tanks

HT of bins and silos



Bin/Silo Heat treatment



Empty Metal Silo - India

Advantages of HT of Bins/Silos

- Shorter treatment times (4 to 12 hours)
- Bins/Silos in facilities
  - Treated in rotation without shut-down
- No retrofitting – existing transition, bin-entry
- On farm or warehouses – no extensive sealing or evacuation

On Site Images

Heater Placement on multiple floors

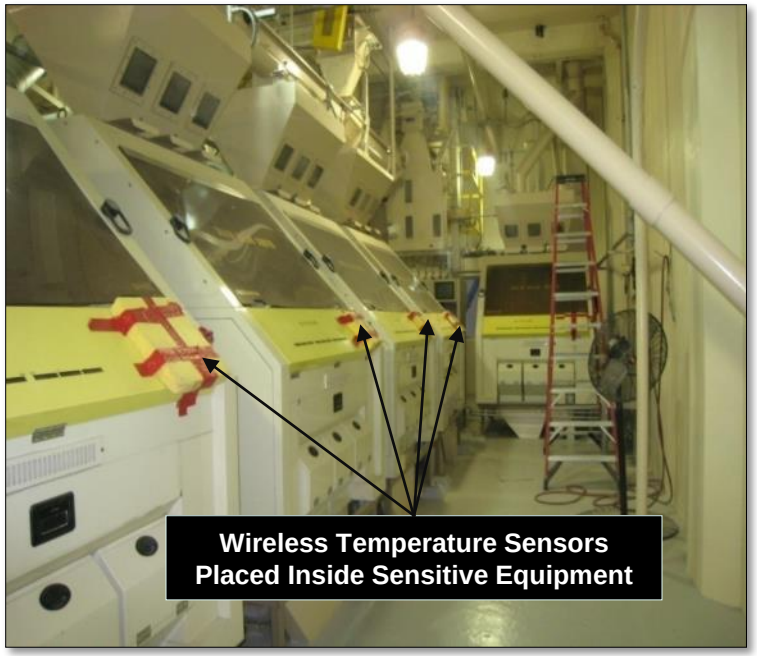
Heater Placement under rolling shutter

Heater Placement & Layout

Heater Partially inside Packaging Plant

Duct & Fan Layout - Packaging

Basement, Sensitive Equipment



Detecting hidden infestations

Overhead electrical junction box

10,000s of adults, larvae, pupae!!

Partial/Spot heat treatment Mill extension in a warehouse

A temporary Plastic Sheet OR Fumigation cover – No Sealing

Philippines – July 2018

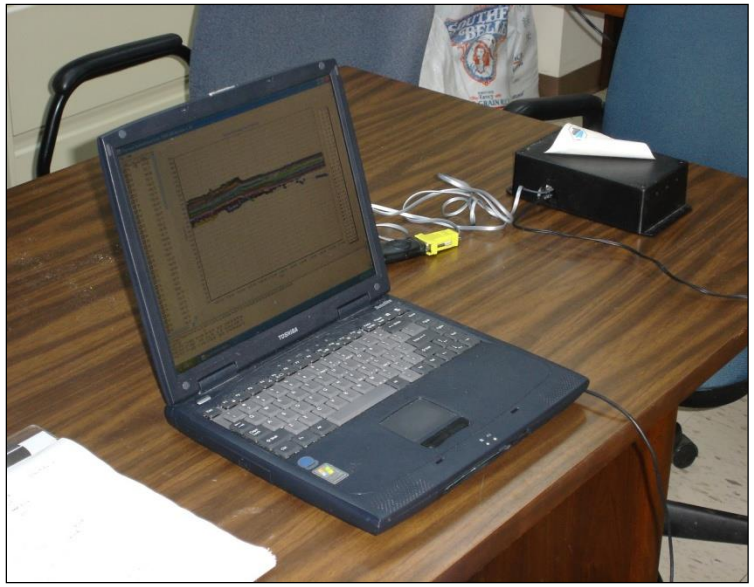
Partial/Spot heat treatment in a warehouse

Wheat Pollard Area in warehouse

Packaging Area in warehouse

Sprinkler heads and opening the machines

Temperature Profile, Beetles, & Rats!!!!



Flour Mill, Celaya, Mexico

High temperature duct through the ‘well’ of Stairwell to six floors of the mill

Dead beetles, cockroaches

Flour Mills in Philippines

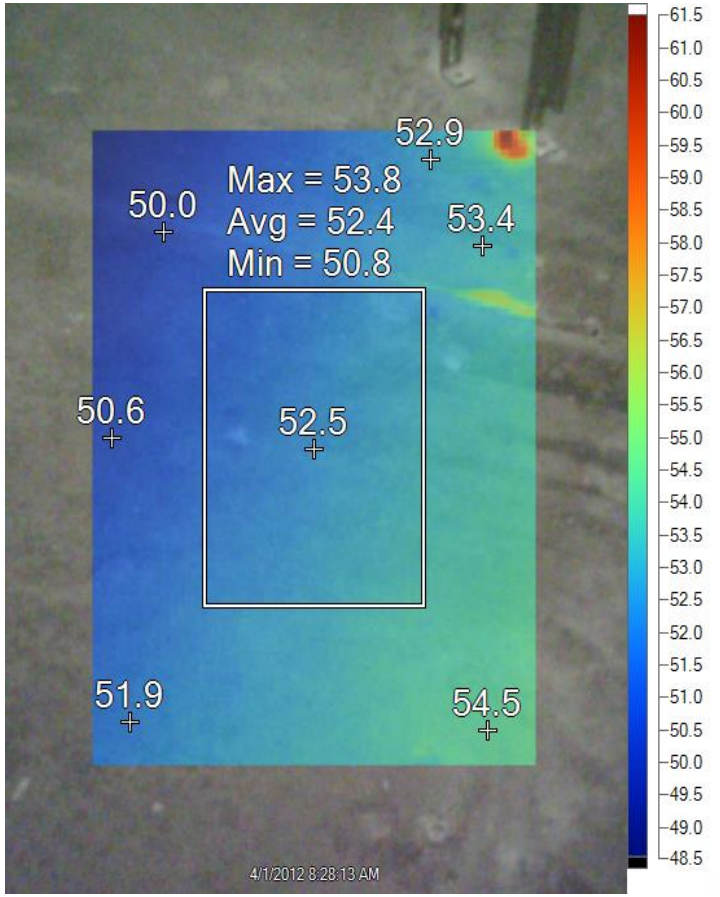
Pasta Mill, Monterrey, Mexico

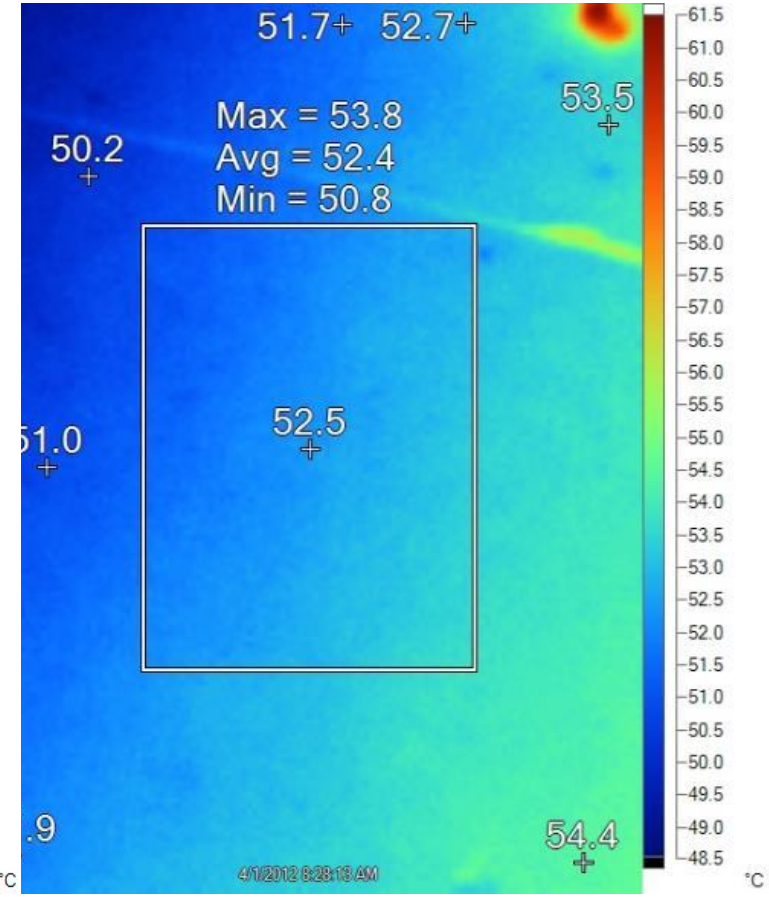
Flour Mill, Philippines

Heat Treatment – Durum Mill, Canada (Sept 22-23, 2018)

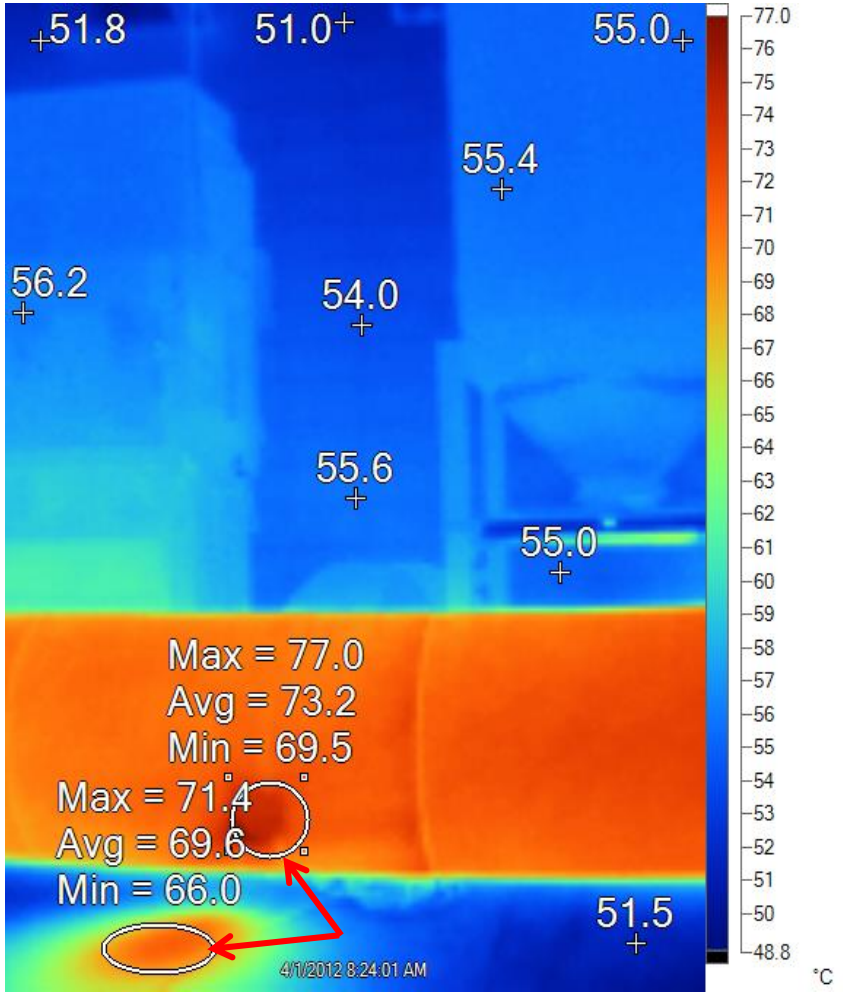
Sifters with screens removed

Concrete floor





Concrete floor & wall



Conclusions

- Heat kills all life stages of insects
- Good method to locate insect problems in industrial plants
- Repeat customers = efficacy of heat
- Viable alternative to methyl bromide
- Economies of scale - will make it more affordable

Spread of Heat Treatment

- North America
  - USA, Canada and Mexico
- Europe
  - Greece, Romania
- Asia
  - India, Philippines

THERMAL REMEDIATION
Industrial Applications

- Food Processing
- Rice Mills
- Flour Mills
- Pet Food
- Corn Mills
- Cereal Processing
- Bakeries
- Warehouses
- Baby Food Plants
- Wood Packaging
- Tobacco Companies

Organic processing plants/storages

Entire structure or spot treatment

Heat Treatment: Patented Scientific Process

It’s more of an Art – **HOW** you apply it

www.thermalremediation.com

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Ph: 1-800-836-7432 - Raj